

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
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| | | | |
|--------------------------|--------------------------------|----------------------------------|----------------------------|
| Customer name - Cliente | Customer Code - Codice Cliente | Customer Order - Ordine Cliente | |
| Our Code - Nostro Codice | Batch Nr - Lotto N° | Issuing Date - Data di emissione | |
| 011.35130ZN | L.21/00451/3 C | | |
| Quantity - Quantità | Size - Misura | Class - Classe | Finish - Trattamento |
| | 3,5X13 | | ZINCATO BIANCO Cr.3 |

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

| Characteristics | Specifications | | Result | OK | Rej |
|---------------------|----------------|-------|---------------|----|-----|
| | min. | max | | | |
| HEAD DIAMETER | 6,54 | 6,90 | 6,710-6,820 | 10 | 0 |
| HEAD THICKNESS | 2,35 | 2,60 | 2,550-2,560 | 10 | 0 |
| PENETRATION DEPTH 2 | 1,40 | 2,03 | 1,660-1,670 | 10 | 0 |
| PENETRATION WIDTH 2 | 4,20 | | 3,960-3,980 | 10 | 0 |
| MAJOR DIAMETER | 3,35 | 3,53 | 3,480-3,490 | 10 | 0 |
| MINOR DIAMETER | 2,57 | | 2,540-2,550 | 10 | 0 |
| PITCH | 1,30 | | 1,280-1,30 | 10 | 0 |
| ANGLE OF THREAD | 60° | | 57,00-58,00 | 10 | 0 |
| ANGLE OF END | 40,00 | 50,00 | 40,00-41,00 | 10 | 0 |
| LENGHT | 12,20 | 13,80 | 13,100-13,280 | 10 | 0 |
| RAISE | 0,50 | | 0,390-0,420 | 10 | 0 |
| G VALUE | MAX 1,30 | | 0,70-0,720 | 10 | 0 |
| VISUAL | | | OK | 10 | 0 |

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

| COLATA N° 3YH68 | C | Mn | P | S | Si | Cu | Ni | Cr | Mo | Al | B |
|-----------------------------------|------|------|------|------|------|------|------|------|------|------|------|
| | 2X10 | 2X10 | 3X10 | 3X10 | 2X10 | 2X10 | 2X10 | 2X10 | 2X10 | 3X10 | 4X10 |
| Valore rilevato Measured Value | 21 | 80 | 16 | 1 | 2 | 1 | 1 | 3 | N/A | 28 | 1 |

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

| | | | | | |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|
| SPESSORE μ RICHIESTO | 3/5 μ | CONTROLLO VISIVO RIVESTIMENTO | CONFORME | NUMERO MISURAZIONI | 10 PEZZI |
|-----------------------------|-----------|----------------------------------|----------|--------------------|----------|

ADDITIONAL NOTES - NOTE AGGIUNTIVE

